



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	57	807755	4 BELT-Serpentine	1		
2	10	849377	SCREW (.312-24 x .750)	4		
3	12	70132	WASHER	4		
4		849047T	PULLEY	1	(Blue)	
5	10	811574	SCREW (.375-16 x 1.750)	4		5
6		811573	PUMP ASSEMBLY-Circulating	1		5
7	27	49110	GASKET	2		2
8	22	61162	PLUG (.500)	1	(Circulating Pump)	5
9	27	818188	1 GASKET	2		2,5
10		816073	SHIELD-Heat	1		5
11		807211	VALVE-Relief	1	(Oil By Pass - 30 PSI)	
12	27	850456	GASKET-Front Cover	1		2,5
13		850459	COVER ASSEMBLY-Front	1		5
14	26	821947	1 SEAL-Oil	1		2
15	10	F2030	SCREW	6		5
16		850461	BALANCER	1		5
17		849044T	PULLEY	1	(Blue)	5
18	12	856774	WASHER	3		5
19	10	86517	SCREW (.375-16 x 1.250)	3		5
20	27	842129A	1 GASKET/SEAL SET	1	(Engine Overhaul)	